

U:0.2330

ALAS SCAN

1.51

4000 0.2997

DAKOTA ULTRASONIC



# **Highlights:**

0.1996

0.90 1.03 1.15 1.28

0.200

MENL

0.779 RANGE:

H DTH2:

0.623

0.7

CLOSED

NEAS

DAKOTA ULTRASONI

- Powered by a 100MHz DSP platform using FPGA technology.
  - Adjustable 200 volt pulser: 100, 150 & 200 volts.
  - Up to 250 Hz pulse repetition rate (PRF).
    - > Variable pulse width (spike, thin & wide).
      - 110dB gain range. Manual and Automatic (AGC), depending on measure mode selected.
        - Time dependent gain (TDG), with variable start and slope.
          - Impedance damping options (35, 50, 75, 300, 600 & 1500).
            - Display Options: Grayscale 1/8 VGA, or AMOLED color 1/4 VGA.
              - Screen refresh: B&W 25 Hz, color 60Hz.
              - Transducers: Single, **Delay Line & Pencil** options.
            - Memory: 4 GB internal SD card.
            - USB-C connectivity.
          - > 2 year limited warranty.

# SOUND SOLUTIONS

# PVX SPECIFICATIONS

### Physical

#### Size:

Width (2.5in/63.5 mm) Height (6.5 in/165 mm) Depth (1.24 in/31.5 mm)

Weight: 13.5 ounces (with batteries).

**Keyboard:** Membrane switch pad with twelve tactile keys.

**Operating Temperature:** 14 to 140F (-10C to 60C)

**Case:** Extruded aluminum body with nickel-plated aluminum end caps (gasket sealed).

Data Output: USB-C port. Windows® PC interface software.

#### Display (Two Options):

1/8in VGA grayscale display (240 x 160 pixels); viewable area 2.4 x 1.8in (62 x 5.7mm); EL backlit (on/off/auto invert).

1/4 VGA AMOLED color display (320x240 pixels). Viewable area 1.7 x 2.27 in (43.2 x 57.6 mm). 60 Hz screen refresh rate.

# **Ultrasonic Specifications**

#### **Measurement Modes:**

Pulse-Echo (P-E): Contact transducers.

Echo-Echo (E-E): Contact transducers.

Echo-Echo Verify (E-EV): Contact transducers.

Interface-Echo (I-E): Delay Line & Pencil transducers.

**Interface-Echo-Echo (I-E-E)**: Delay Line & Pencil transducers.

#### Pulser:

Square wave pulser with adjustable pulse width (spike, thin, wide).

#### **Receiver:**

Manual or AGC gain control with 110dB range, varies with mode selected. Adjustable damping (35, 50, 75, 300, 600 & 1500 ohms).

#### Timing:

Precision TCXO timing with single shot 100 MHz 8 bit ultra low power digitizer.

#### Power Source

**Line Power:** USB-C to PC or power outlet.

**Batteries:** Three AA cells. Alkaline - b&w 35 hrs, color 12 hrs. Nicad - b&w 10 hrs, color 5 hrs. NI-MH - b&w 35hrs, color 12 hrs.

Power saving DIM (color), auto power off if idle 5 minutes. Battery status icon.

# Measuring

#### Range:

Interface-Echo Mode: Steel .050–1.0 inch (1.27–25.4mm); Plastics from .005 inch (.127mm).

Interface-Echo-Echo Mode: Steel .006–.500 inch (.152–12.7mm).

**Pulse-Echo Contact:** Steel .040 in. – 30.0 ft. (1mm – 9.14 M).

Echo-Echo Contact: Steel .100–3.0 ft. (2.54–91.44 cm).

**Echo-Echo Verify Contact:** Steel .100–6.0 in. (2.54–152.4 mm).

**Resolution (selectable):** +/- .001 inch (0.01 mm). +/- .0001 inch (0.001 mm).

**Velocity Range:** 0.0122 to 0.7300 inches/µs 309.88 to 18542 meters/sec.

Single and Two point calibration option, or selection of basic material types.

**Units:** English & Metric

# Display

#### **Display Views:**

**A-Scan:** Rectified +/- (flaw view) RF (full waveform view). Refresh rate at 25 Hz (b&w), 60 Hz (color). Portrait & Landscape views (color only).

**B-Scan:** Time based cross section view. Display speed variable (10 to 200 readings per second).

**Large Digits:** Standard thickness view; Digit Height: 0.400 in (10 mm), color 0.565 in (14.35 mm).

**Scan Bar:** Speed 10 to 33 Hz. Viewable in B-Scan and Large Digit views.

Bar Graph: Measurement stability.

# MADE IN THE USA

## Memory

**Log Formats:** Grid (Alpha Numeric), or Sequential (Auto Identifier).

Capacity: 4 Gb internal SD card.

**Screen Capture:** Bitmap graphic capture for quick documentation (.tif ).

OBSTRUCT to indicate inaccessible locations.

# Transducer

#### Transducer Types:

Single Contact, Delay Line & Pencil (1 to 25MHz).

Locking quick disconnect LEMO "00" connector.

Standard 4 foot cable, custom transducers and cable lengths available.

# Features

Setups: 64 custom user-defined setups.

Gates: 3 adjustable gates, depending on measure mode selected.

Alarm Mode: Set Hi and Lo tolerances with audible beeper and visual LEDs.

Scan Mode: Takes 250 readings per second and displays the minimum reading found when the transducer is removed.

# Connections

Output: Direct USB-C 1.1 PC connectivity.

Transducer Connector: LEMO 00

# Certification

Factory calibration traceable to NIST & MIL-STD-45662A.

## Warranty

2 year limited.



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